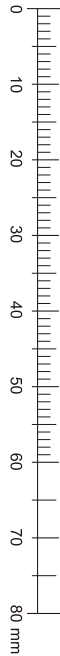


M12 X-coded IDC Type Male Cable Connector Installation - 6502850



1 Suited for AWG 22-26

Suited for OD 6.0~7.8 Suited for OD 7.8~8.5

2 First, install the Cap Nut, Cable sealing and Clamping cage in order.

3 2 1

Select the suitable cable sealing according to the OD of the cable.

3

step1

min.50mm Stripping length

step2

Fold braid shield backwards

step3

Wrap braid shield evenly on cable.

4 When used the 22Awg thick cable, wrap braided shield evenly on the al foil, and reserve a length of 10~13mm.

10~13mm

5 First cut of the al foil of each pair of wire.

10mm

Then cut the two pairs of wires (white-orange & white-green) Should be cut at least 10mm.

6

Cable end 1 Cable end 2

8

1 white-orange
2 orange
3 white-green
4 green
5 white-brown
6 brown
7 white-blue
8 blue

7 First put the two long pairs of wires (brown & blue), then thread the two short pairs of wires (orange & green) into the wire manager.

9 Insert wires into wire manager. Then cut wires flush.

10 Touch the shield cover down to the cable braid.

11 Push the Clamping cage forward into the wire manager.

12 Insert the wire manager into the plug body.

Pay attention to position.

13 Push the wire manager in firmly.

14 Push the wire manager frame into at least 2~3mm gap.

2~3mm

15 lock the Cap Nut.

16 Tighten cable gland in clockwise.

SW17 SW16

17 Complete.

For retermination : Dismounting

1 Loosen cable gland in counterclockwise.

SW17 SW16

2 Use a flathead screwdriver to pry open the wire manager.